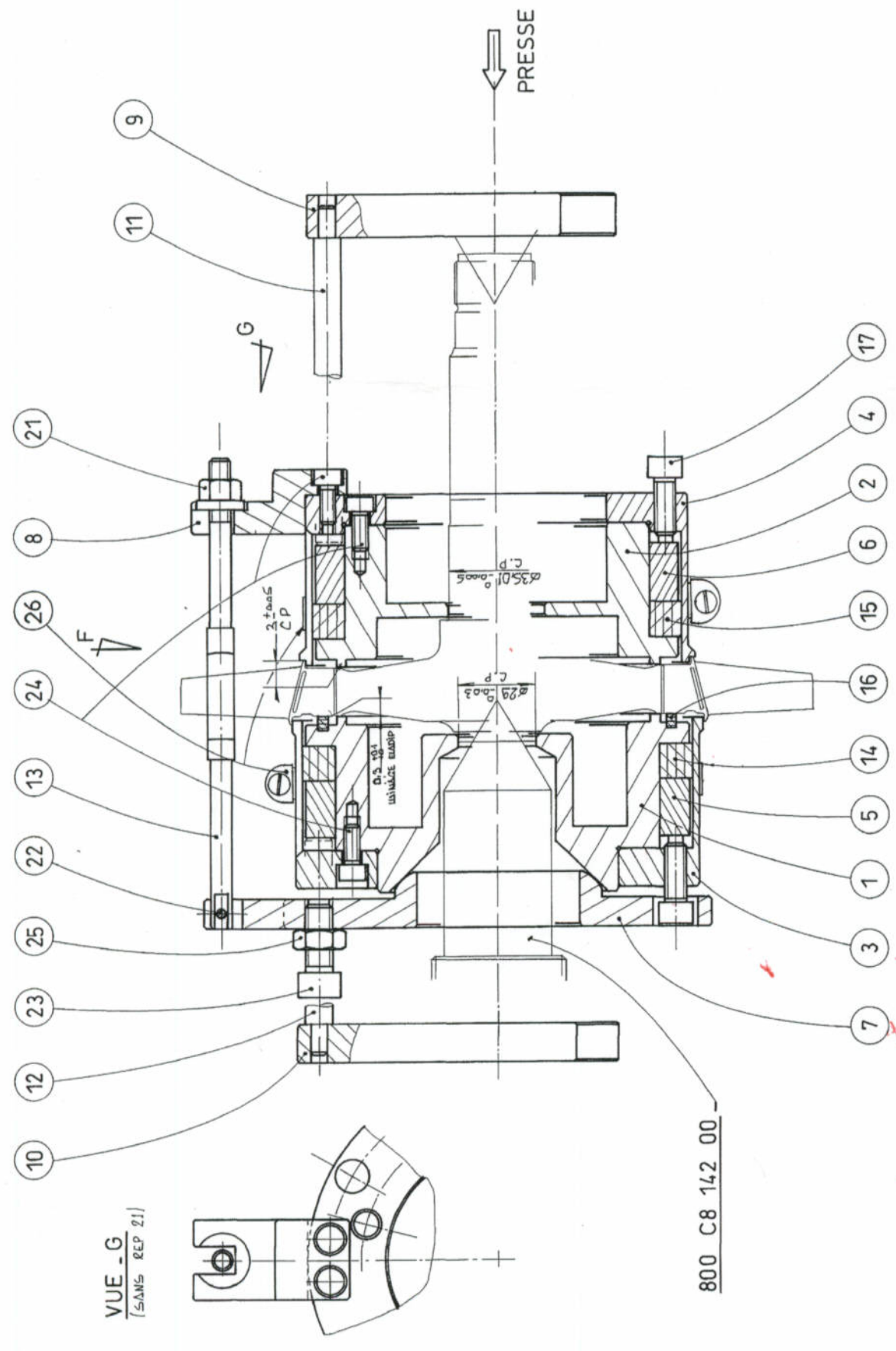


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ISSUE DATE:



VUE -G
(SANS REP 21)

800 C8 142 00

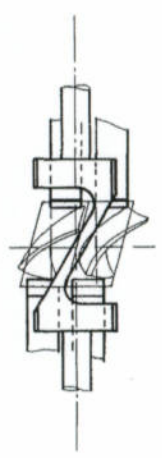
NOTA 1 : CONDITIONS D'UTILISATION

- MONTER ET SERRER LES COLLIERS REP. 26
- SUR LES REP. 03 ET 04
- ALIGNER LES LANGUETTES DES EXPANSIBLES REP. 03 ET 04 AVEC LA PLATEFORME DES PALES
- DEMONTER LES COLLIERS REP. 26 EN S'ASSURANT DU MONTAGE CORRECT DES REP. 03 ET 04
- APPLIQUER A LA PRESSE F = 4,5 Tonnes
- METTRE LES VIS REP. 17 EN CONTACT
- SERRER D UN TOUR DE VIS (125mm EN TRANSLATION)
- RELACHER LA PRESSE

NOTA 2 : OUTILLAGE CLASSE MAJEUR

- ZONES SENSIBLES A SURVEILLER
- EXPANSIBLES AV. ET AR. REP. 03 ET 04
 - BAGUES AV. ET AR. REP. 14 ET 15

VUE -F



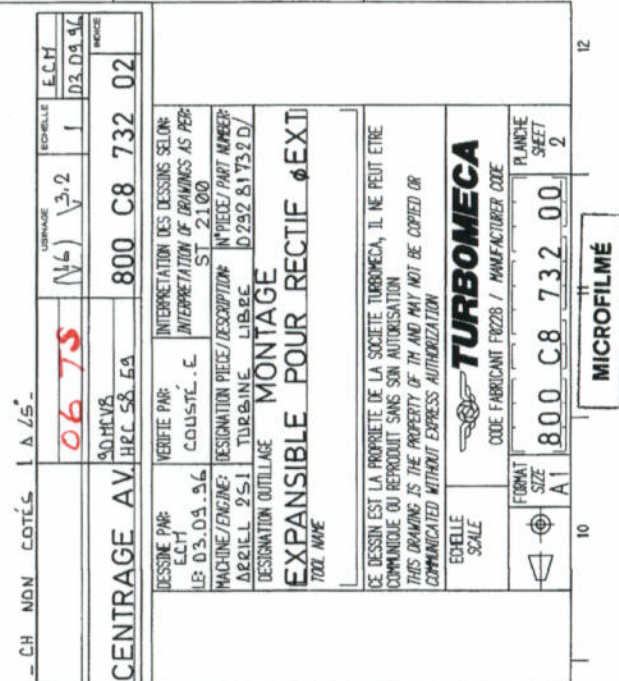
REP	DESIGNATION	OBSERVATIONS
1	50 0.005	
2	53 0.005	
2	ø 35.01 +0.02	
1	ø 29 +0.02	

COTES ET CRITERES REPRES :
A TRANSCRIRE SUR LE " CERTIFICAT DE CONFORMITE "

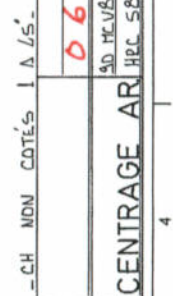
PL	REP	QUANT	DESIGNATION	MATIERE	OBS
35					
34					
33					
32					
31					
30					
29					
28					
27					
26	2		COLLIER HOSE CLAMP SERFLEX		12/197. 157
25	1		ECROU H. M 10		
24	18		VIS CHC M 6 LG 15	UMBRAYD	
23	1		VIS CHC M 10 LG 25		
22	3		GOUTTELLE (ø 2.5 LG 24)	NLM	D332 025 024
21	3		ECROU A ENROSE	NLM	0792L 080
20					
19					
18					
17	6		VIS CHC M 8 LG 25	UMBRAYD	MODIFIEES
16	1		JOINT ø 13.6 x ø 12.6 EP 6	ELADIP E 167	FACE OUTILAGE AVANT
15	1		BAGUE AVANT ø 13.8 x ø 11.4 EP 13	ELADIP E 167	FACE OUTILAGE AVANT
14	1		BAGUE ARRIERE ø 11.4 x ø 10.4 EP 13	ELADIP E 167	FACE OUTILAGE AVANT
13	3		TIRANT	25 CD L	900. 1050H12
12	3		POUSOIR AR	STUB ø 10	
11	3		POUSOIR AV	STUB ø 10	
10	1		APPUI AR	25 CD L	
9	1		APPUI AV	25 CD L	
8	3		FOURCHIC	25 CD L	
7	1		BRIDE	25 CD L	900. 1050H12
6	1		ENTRETOISE AV	25 CD L	900. 1050H12
5	1		ENTRETOISE AR	25 CD L	900. 1050H12
4	1		EXPANSIBLE AV	35 CD L	880. 1080H12
3	1		EXPANSIBLE AR	35 CD L	880. 1080H12
2	1		CENTRAGE AV	30 HCVB	HRC. 58 5.9
1	1		CENTRAGE AR	30 HCVB	HRC. 58 5.9

TURBOMECA
CODE FABRICANT F0228 / MANUFACTURER CODE
FORMAT SIZE A1
800 C8 732 00
MICROFILME

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CENTRE AR				
800 C8 732 01				
90 HC US				
0673				
LANGUAGE			CCN	ECN
116 3.2			1	03.09.96
4				
5				



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5.630

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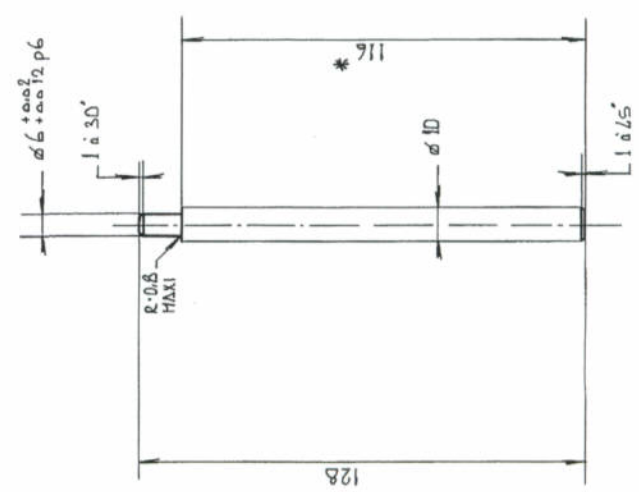
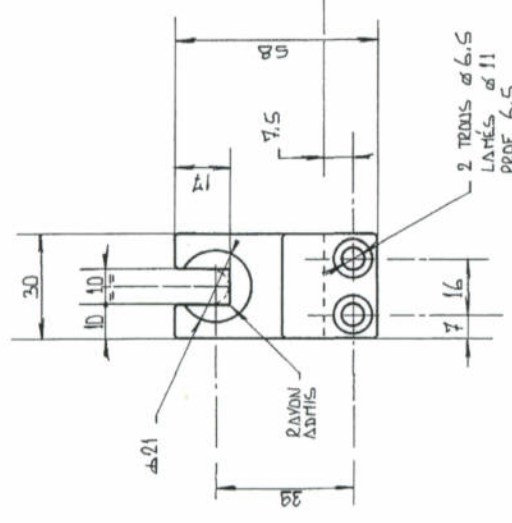
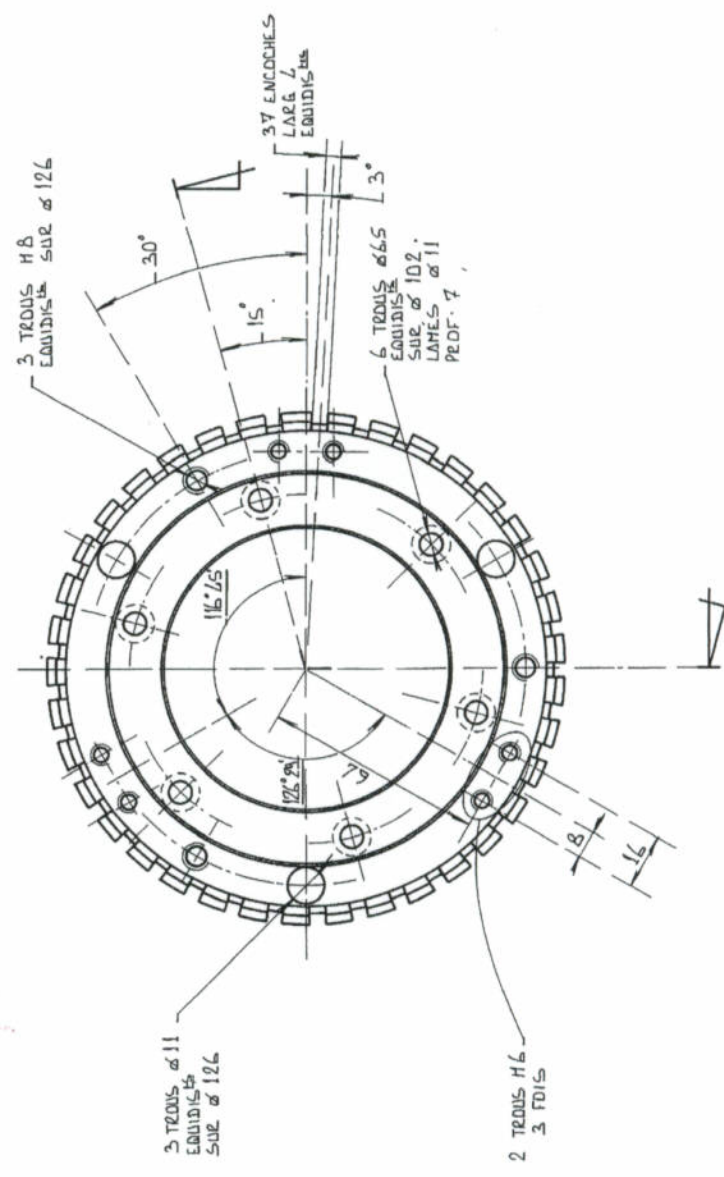
5.866

Technical drawing of a circular structure, likely a cross-section of a dome or a similar architectural element. The drawing includes the following annotations and dimensions:

- 3 TROUS. H.B. EQUIDIST. SUR. α 13.2**: Three holes, half the distance, equidistant on the surface at an angle of 13.2 degrees.
- 3 TROUS. α 11 EQUIDIST. SUR. α 13.2**: Three holes, at an angle of 11 degrees, equidistant on the surface at an angle of 13.2 degrees.
- 6 TROUS. α 6.5 LAMES α 11 PROF 3**: Six holes, at an angle of 6.5 degrees, on the surface at an angle of 11 degrees, with a profile of 3.
- 3.7 ENCOCLES LABE L**: Three holes, labeled L, with a distance of 3.7.
- Dimensions and Angles**:
 - Vertical dimension: 17
 - Horizontal dimension: 11
 - Angle: 3°
 - Angle: 15°
 - Angle: 30°

EXPENSIBLE AR		800 C8 732 03		E.C.H	
55 C8 6 880 D80 HP ₂				E.C.H	
BRUNEL				103.04 g ₆	
		IMAGE		E.C.H	
4140		(1/6) 3/2		1	

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64/08/03

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MODIFICATIONS	INDICE


- CH NON COTES 1 A 25 -		USINAGE		ECH		ECH	
				3.2	1		
							D3.09.96
FOURCHE	25CDL			800	C 8	732	08

	USURAGE	EDUELLE	ICH
	1/6	1	03.04.96
POUSSOIR AR			800 C8 732 12

DESSEIN PAR E.C.H.	VERITE PAR COUSU. C.	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER ST 2 1000
LE: 03.09.96		
MACHINE / S/N:	PIECE / DESCRIPTION	INPIECE / PART NUMBER
ARIEL / 251	TURBINE	0 242 61 732 D /
DESIGNATION OUTILLAGE	LIBRE	
EXPANSIBLE MONTAGE		
EXPANSIBLE POUR RECTIF 4 EXT		
TOOL NAME		

		USAGE	ECH	ECH
			116	03.09.96
POUSSOIR AV.	STING 410	800	C8 732	11

[illegible]

 ECELLE SCALE	 TURBOMECA CODE FABRICANT F0228 / MANUFACTURER CODE	FORMAT  SIZE 800 C8 732 00 A1	PLANCHE SHEET 4
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